

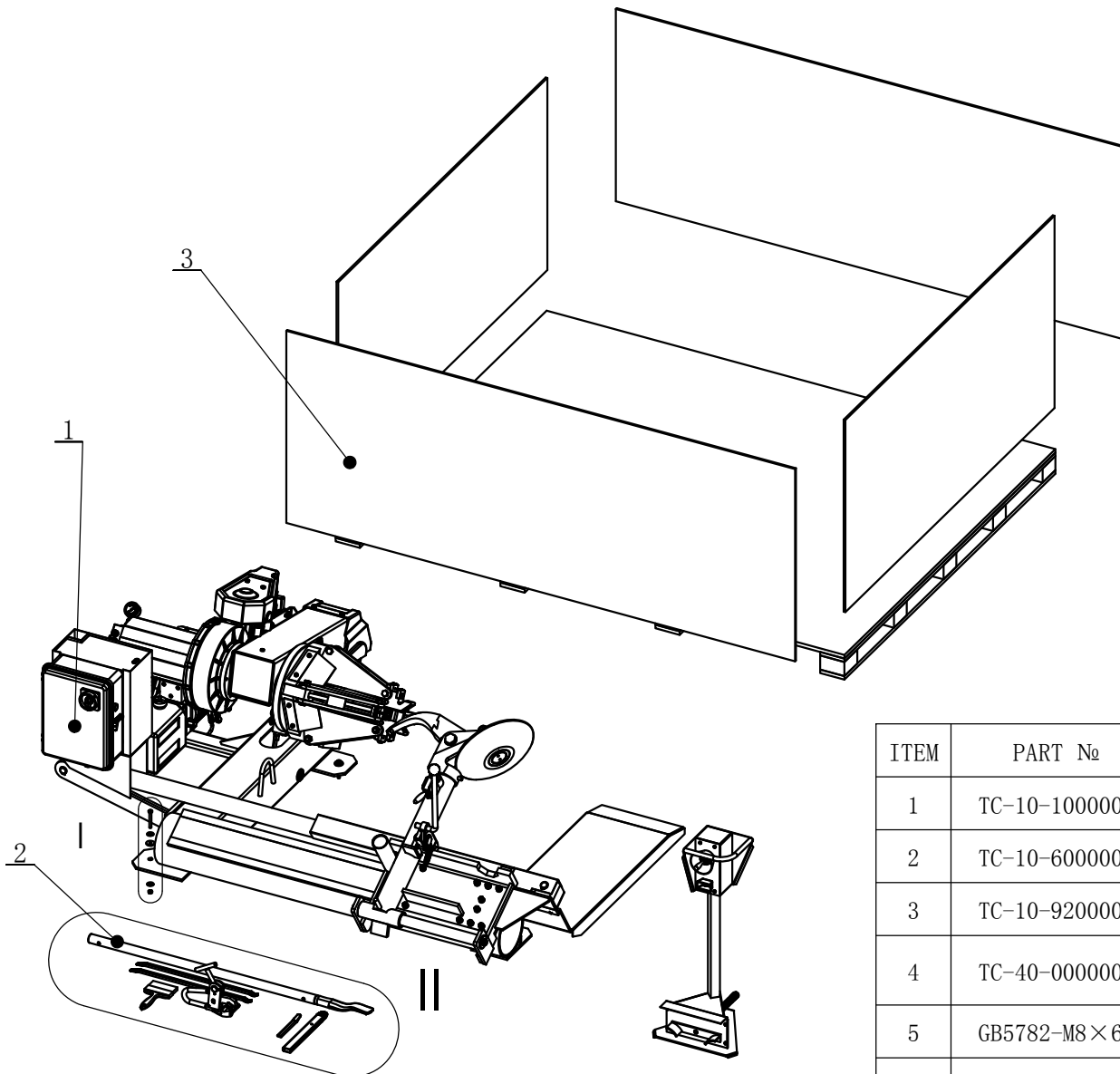
# Exploded Drawing

588S

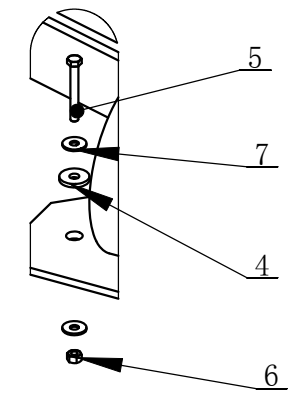
TC-12-0000000 LC588S TRUCK TIRE CHANGER FINISHED PRODUCT DRAWING

REVISION A-01

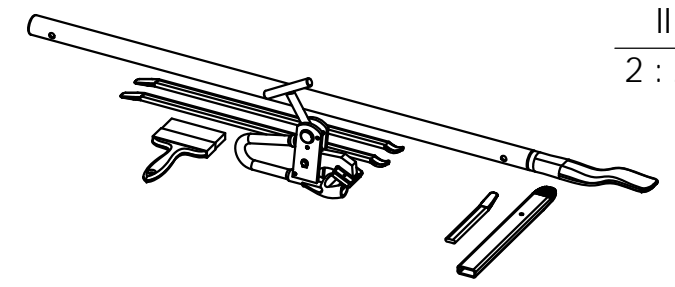
TC-12-0000000



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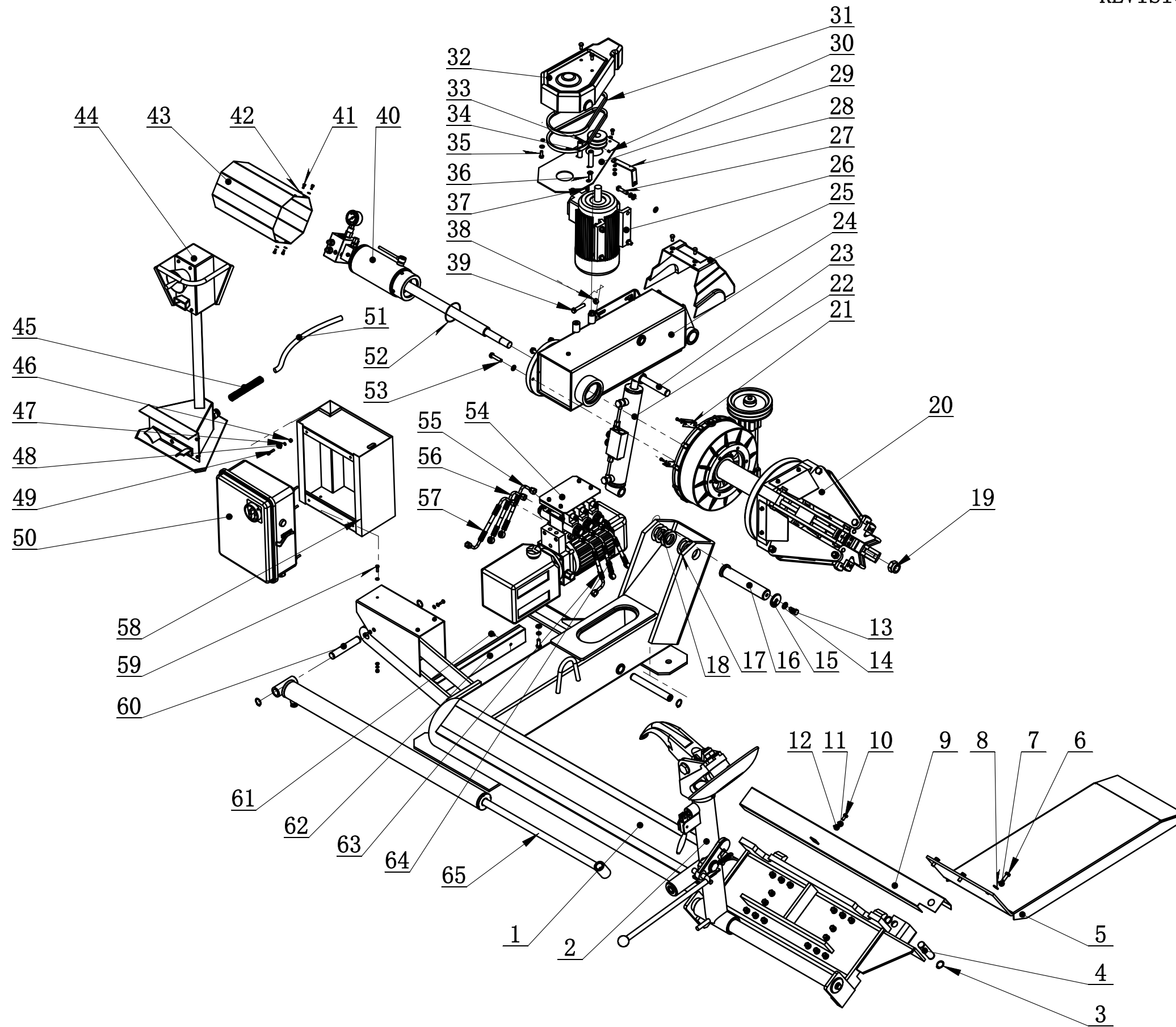


ITEM	PART №	DESCRIPTION	QTY
1	TC-10-1000000	TIRE CHANGER ASSEMBLY GENERAL	1
2	TC-10-6000000	ACCESSORY (STANDARD)	1
3	TC-10-9200000	EXPORT STEEL BEND PLYWOOD PACKAGE (COMMON)	1
4	TC-40-0000001	RUBBER GASKET	3
5	GB5782-M8×65	HEXANGULAR BOLT	3
6	GB41-M8	HEXANGULAR NUT	3
7	GB96-8	LARGE WASHER C GRADE	6

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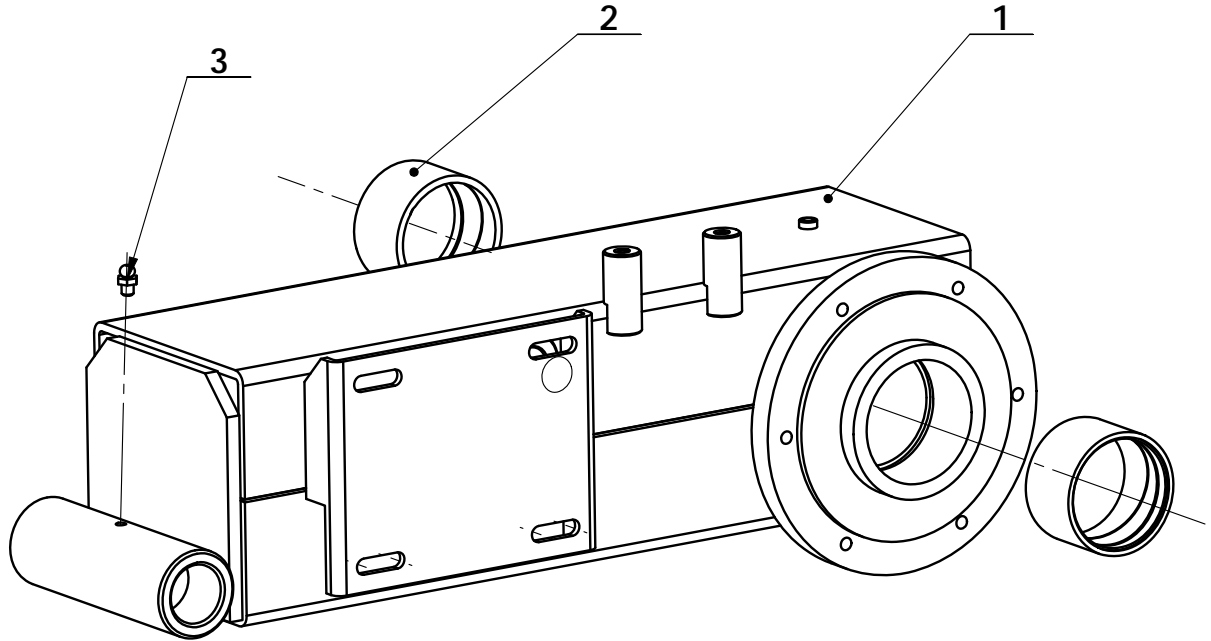
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TC-12-0000000

ITEM	PART.No	description.	QTY	ITEM	PART.No	description.	QTY
1	TC-12-1100000	BODY ASSEMBLE WELDING	1	33	TC-10-1000014	SMALL PULLEY	1
2	TC-12-1200000	RACK AND TIRE PRESS TOOL ASSEMBLY	1	34	TC-10-1000015	CONNECTING PIN	2
3	GB894.1- 24	SHAFT ELASTIC RETAINING RING A 24	8	35	GB5783-M8×20	HEXANGULAR BOLT	2
4	TC-10-1000005	SHORT PIN SHAFT	1	36	GB819.1-M10×30-H	CROSS COUNTERSUNK SCREW STEEL 4.8 GRADE	2
5	TC-10-1500000	TRAIL ASSEMBLY	1	37	GB1096-8×7×40	COMMON FLAT KEY	1
6	GB5783-M10×25	HEXANGULAR BOLT	5	38	GB41-M10	HEXANGULAR NUT	8
7	GB93-10	STANDARD SPRING WASHER	9	39	GB5782-M10×50	HEXANGULAR BOLT	2
8	GB95-10	FLAT WASHER	19	40	TC-10-1600000	MIANSHAFT OIL TANK AND OIL GUIDE ASSEMBLY	1
9	TC-10-1020000	TRAIL OIL TANK COVER ASSEMBLY	1	41	GB70- M5×10	INNER HEXA CYLINDRICAL SCREW	8
10	GB5783-M8×16	HEXANGULAR BOLT	5	42	GB95-5	FLAT WASHER	8
11	GB93-8	STANDARD SPRING WASHER	3	43	TC-10-1010000	MAINSHAFT OIL TANK COVER ASSEMBLY WELDING	1
12	GB95-8	FLAT WASHER	5	44	TC-10-1B00000	CONSOLE	1
13	GB5783-M12×25	HEXANGULAR BOLT	1	45	TC-10-1000025	CABLE PROTECTIVE SPRING	1
14	GB95-12	FLAT WASHER	1	46	GB41-M6	HEXANGULAR NUT	8
15	TC-10-1300002	CIRCULAR GUIDERAIL WAHER	1	47	GB93-6	STANDARD SPRING WASHER	8
16	TC-10-1000016	VERTICAL MOVABLE ARM SUPPORT SHAFT	1	48	GB95-6	FLAT WASHER	20
17	TC-10-1000004	WEAR PAD 2	4	49	GB70.1-M6×25	INNER HEXA CYLINDRICAL SCREW	4
18	TC-10-1000003	WEAR PAD 1	2	50	TC-10-1A00000	ELECTRICAL CONTROL CABINET 380V 50Hz	1
19	GB889.2-M24×2	1-TYPEPREVAILING TORQUE TYPE HEXAGON LOCK NUT, SMALL TOOTH	1	51	TC-10-1000028	LC588 power line	1
20	TC-10-1400000	RIM CLAMPING DEVICE	1	52	TC-10-1000024	MAIN SHAFT O-RING	1
21	TC-10-1000007	SUPPORT ANGLE IRON	2	53	GB5783-M10×45	HEXANGULAR BOLT	6
22	TC-10-1700000	VERTICAL MOVEMENT OIL TANK ASSEMBLY	1	54	TC-10-1030000	LC588 HYDRAULIC STATION ASSEMBLY	1
23	TC-10-1000002	VERTICAL MOVABLE ARM LINK SHAFF	2	55	TC-10-1000019	TRAIL OIL TANK OIL PIPE(1800)	1
24	TC-11-1300000	VERTICAL ARM ASSEMBLY	1	56	TC-10-1000020	OIL PIPE (1020)	2
25	TC-10-1000001	VERTICAL MOVABLE ARM BACK COVER	1	57	TC-10-1000023	MAIN SHAFT OIL TANK PIPE (1200)	1
26	TC-10-1000027	3-PHASE ASYNCHRONOUS MOTOR 380V	1	58	TC-10-1900000	TOOL BOX	1
27	GB5783-M10×40	HEXANGULAR BOLT	4	59	GB5783-M6×20	HEXANGULAR BOLT	3
28	TC-10-1000008	RACK	1	60	TC-10-1000006	LONG PIN SHAFT	1
29	TC-10-1000010	MOTOR PULLEY COVER PLATE	1	61	GB818-M6×16-H	CROSS PANHEAD SCREW	5
30	GB77-M6×8	INNER HEXA FLAT TERMINUS SET SCREW	1	62	TC-10-1000026	WIRING CHANNEL 60*30	1
31	TC-10-1000017	COMMON V-BELT-A710	2	63	TC-10-1000022	MAIN SHAFT OIL TANK PIPE I (1200)	1
32	TC-10-1000012	PULLEY COVER	1	64	TC-10-1000021	VERTICAL OIL TANK PIPE(850)	1
				65	TC-10-1800000	TRAIL OIL TANK ASSEMBLY	1





ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-1210000	VERTICAL ARM ASSEMBLY WELDING	1
2	TC-10-1200001	BEARING BUSHING	2
3	TC-40-1200023	OIL FILLING NOZZLE	1

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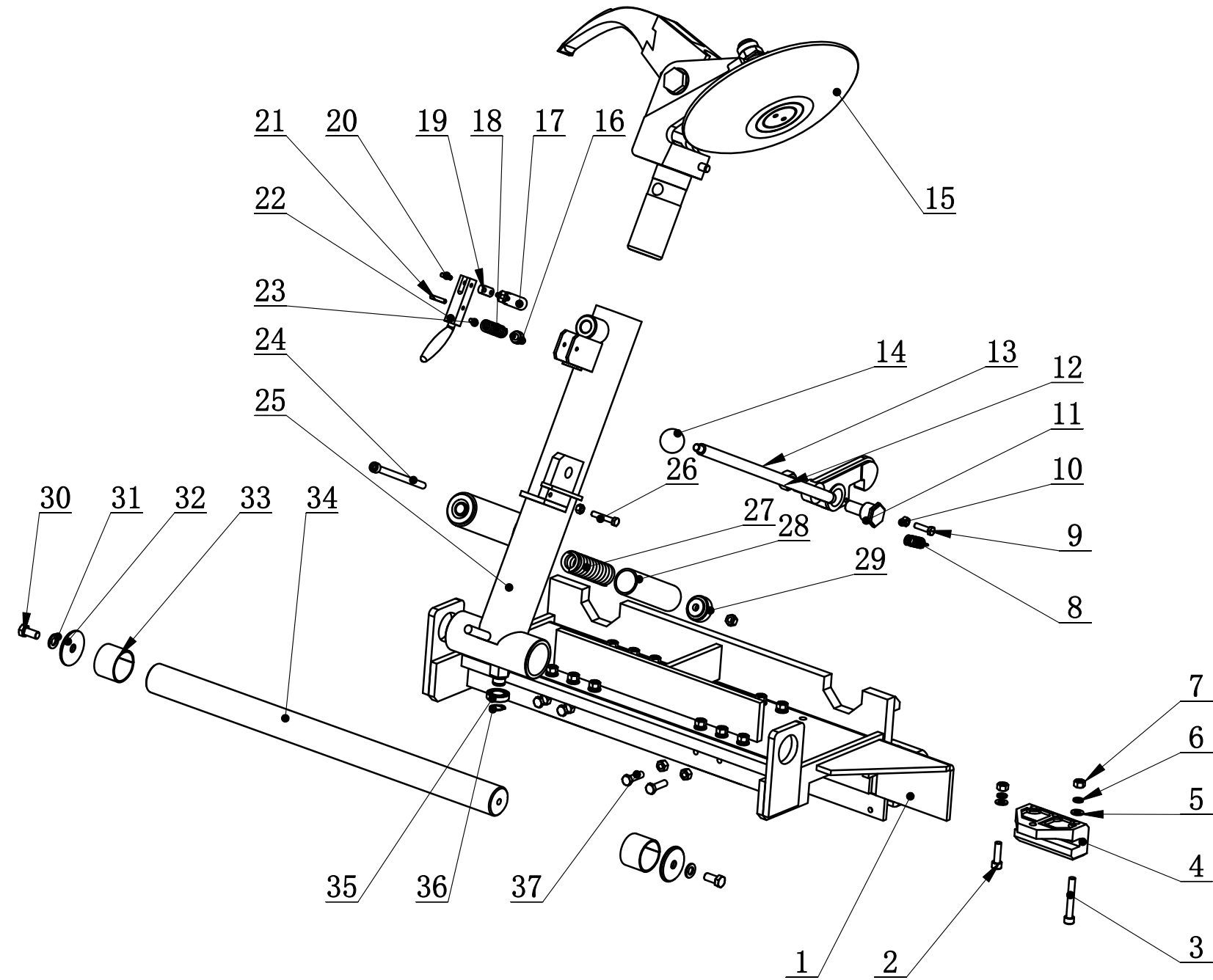
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# TC-12-1200000 RACK AND TIRE PRESS TOOL ASSEMBLY

REVISION A-01

TC-12-0000000

ITEM	PART. No	description.	QIY
1	TC-12-1210000	BRACKET ASSEMBLY WELDING	1
2	GB70.1-M10×35	INNER HEXA CYLINDRICAL SCREW	4
3	GB70.1-M10×70	INNER HEXA CYLINDRICAL SCREW	12
4	TC-10-1300001	GUIDERAIL SUPPORT	4
5	GB95-10	FLAT WASHER	16
6	GB93-10	STANDARD SPRING WASHER	16
7	GB41-M10	HEXANGULAR NUT	21
8	TC-10-1300009	EXTENSION SPRING	1
9	GB5783-M8×30	HEXANGULAR BOLT	1
10	GB41-M8	HEXANGULAR NUT	2
11	TC-10-1300010	ECCENTRIC SHAFT	1
12	GB6171-M18×1.5	1-TYPE HEXA NUT	1
13	TC-11-1240000	HOOK	1
14	TC-10-1300015	HANDLE (JB272.1-M12*25)	1
15	TC-10-1340000	DOUBLE TOOL ASSEMBLY	1
16	TC-10-1300007	POSITION STUD	1
17	TC-10-1300006	PIN-FIX	1
18	TC-10-1300008	PRESS SPRING	1
19	TC-10-1300005	CONNECT PLATE	1
20	GB879.2-6×20	ELASTIC CYLINDRICAL PIN, LIGHT	2
21	GB879.2-6×30	ELASTIC CYLINDRICAL PIN, LIGHT	1
22	TC-10-1300004	FIX LOCK PRESSER	1
23	GB65-M6×10	SLOTTED CYLINDRICAL SCREW	1
24	GB70.1-M10×150	INNER HEXA CYLINDRICAL SCREW	1
25	TC-11-1230000	TOOL SUPPORT	1
26	GB5783-M8×45	HEXANGULAR BOLT	1
27	6000004E	PRESS SPRING	1
28	6400000E	Within the cylinder welding	1
29	TC-11-1200004	Indenter	1
30	GB5783-M12×25	HEXANGULAR BOLT	2
31	GB95-12	FLAT WASHER	2
32	TC-11-1200002	CIRCULAR GUIDERAIL WAHER	2
33	TC-11-1200003	Self-lubricating bearingsSe	2
34	TC-11-1200001	TRAILER CIRCULAR GUIDERAIL	1
35	GB276-61904	DEEP GROOVE BALL BEARINGS	1
36	GB894.2-20	SHAFT ELATIC RETAINING RING B-TYPE	1
37	GB5783-M10×35	HEXANGULAR BOLT	4

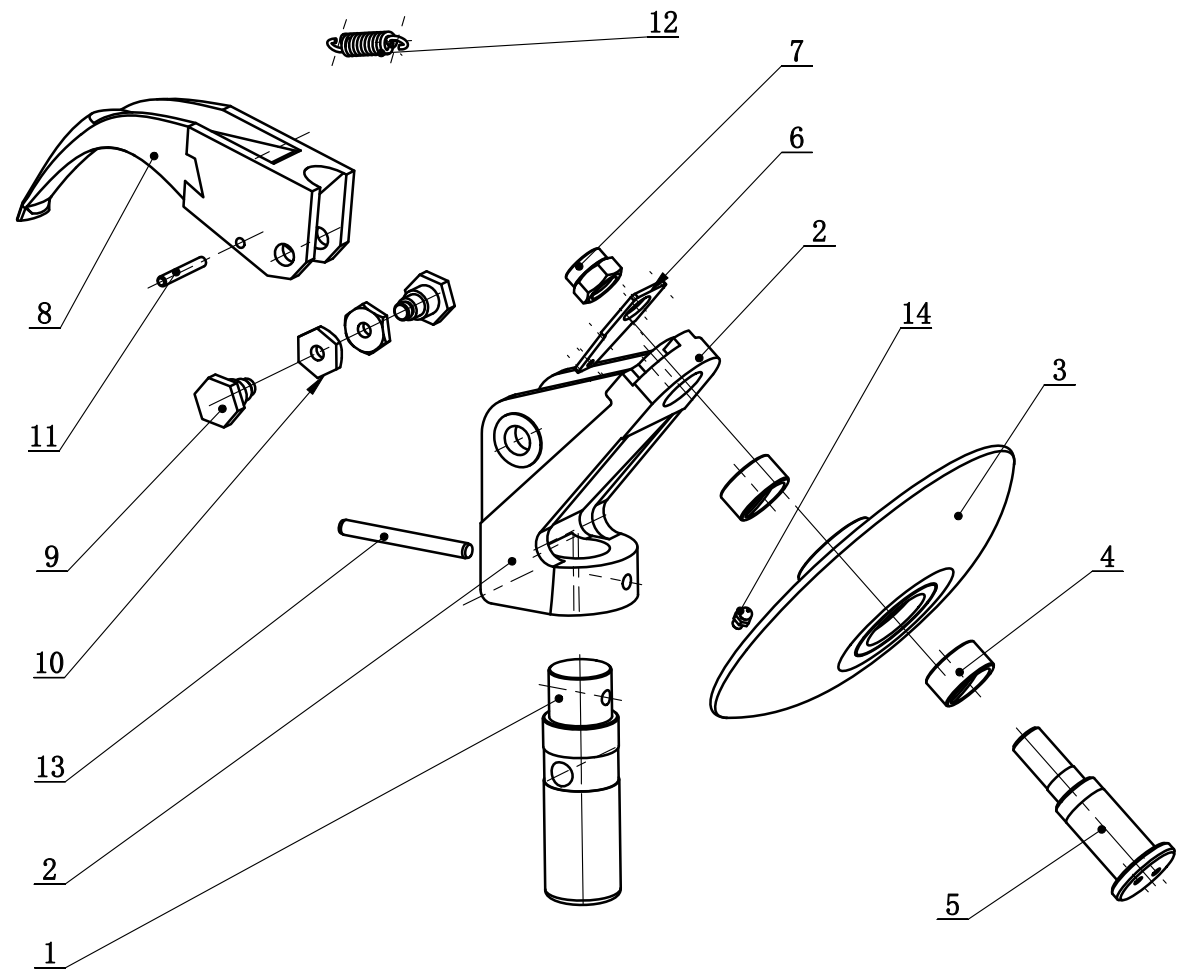


TC-10-1340000 DOUBLE TOOL ASSEMBLY

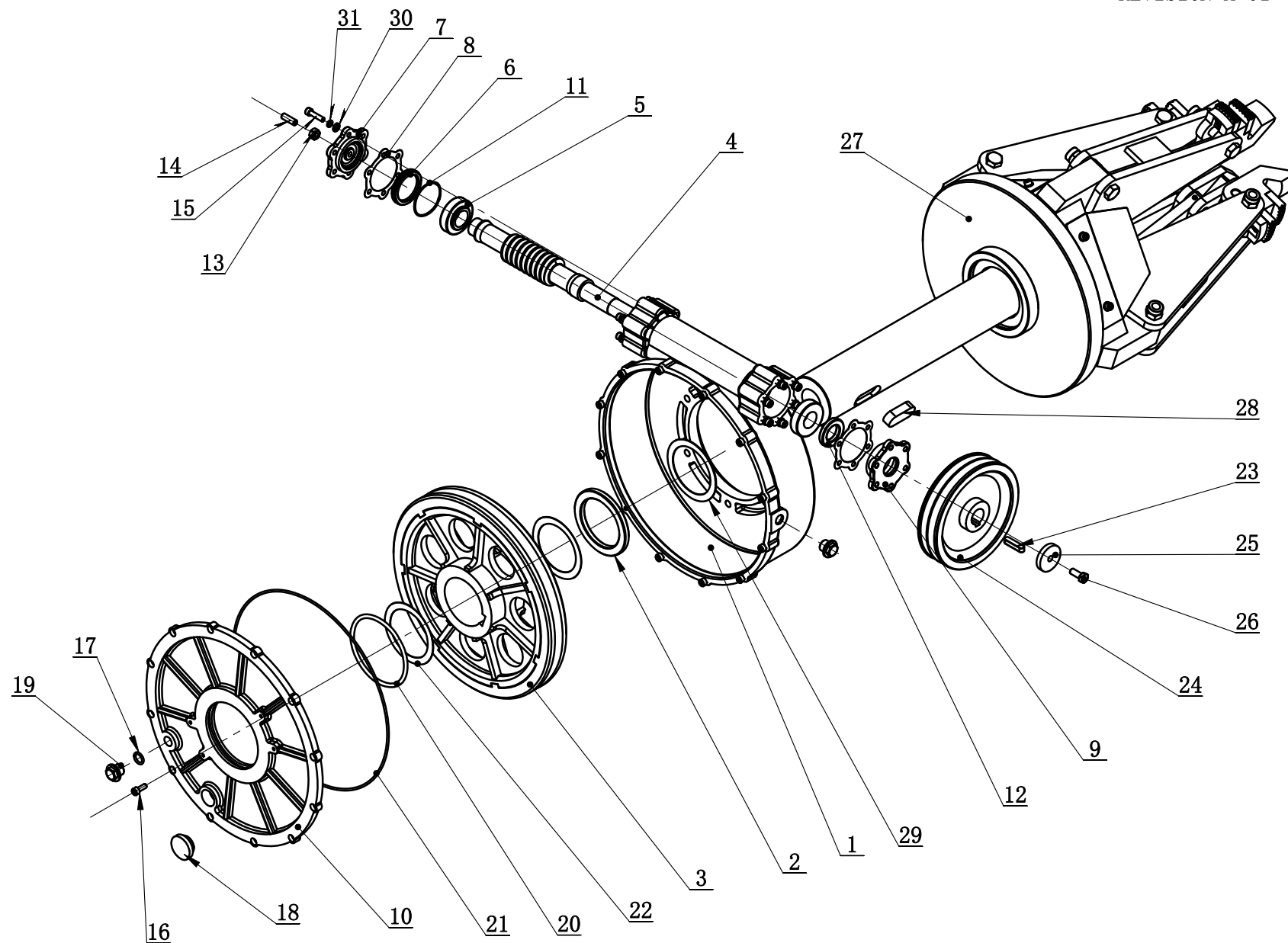
REVISION A-01

TC-12-0000000

ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-1340007	CONNECT SHAFT	1
2	TC-10-1340009	DOUBLE TOOL SUPPORT	1
3	TC-10-1341000	TURNTABLE	1
4	TC-10-1340010	BEARING	2
5	TC-10-1340006	SPINDLE	1
6	TC-10-1340008	EXTENSION SPRING CONNECT PLATE	1
7	GB 889.1 - M24	1-TYPE PREVAILING TORQUE TYPE HEXAGON LOCK NUT	1
8	TC-10-1340001	SHARP-NOSE TOOL,	1
9	TC-10-1340003	FIX SCREW	2
10	TC-10-1340004	NUT	2
11	TC-10-1340002	PIN	1
12	TC-10-1340005	EXTENSION SPRING	1
13	GB119. 1-12×120	CYLINDRICAL PIN	1
14	TC-40-1200023	OIL FILLING NOZZLE	1



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ITEM	PART. No	DESCRIPTION.	QTY	ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-1400002	WORM CASE	1	19	TC-10-1400013	BOLT	2
2	TC-10-1400001	MAIN SHAFT ADJUSTING WASHER	1	20	GB3452. 1-100×5. 3-G	HYDRAULIC-PNEUMATIC RUBBER O-RING G TYPE	1
3	TC-10-1410000	WORM	1	21	GB3452. 1 300x2. 65	RING	1
4	TC-10-1400007	WORM SHAFT	1	22	TC-10-1400005	WASHER	2
5	GB297-94 30205	CONIC ROLLING BEARING	2	23	GB1096-8×7×36	COMMON FLAT KEY	1
6	TC-10-1400012	ADJUST WASHER	1	24	TC-10-1400010	LARGE PULLEY	1
7	TC-10-1400006	WORM CASE REAR COVER	1	25	TC-10-1400011	PULLEY RETAINING RING	1
8	TC-10-1400008	PAPER WASHER	2	26	GB5783-M8×20	HEXANGULAR BOLT	1
9	TC-10-1400009	WORM CASE FRONT COVER	1	27	TC-10-1420000	MAIN SHAFT AND CLAMP	1
10	TC-10-1400003	WORM CASE COVER	1	28	GB1096-20X50	FLAT WASHER 20*50	1
11	GB3452. 1- 48. 7x1. 8	RING	1	29	TC-10-1400004	WASHER	1
12	TC-10-1400015	SEALING WASHER W42X25X7	1	30	GB95-6	FLAT WASHER	12
13	GB41-M8	HEXANGULAR NUT	1	31	GB93-6	STANDARD SPRING WASHER	12
14	GB77-M8×25	INNER HEXA FLAT TERMINUS SET SCREW	1				
15	GB70. 1-M6×25	INNER HEXA CYLINDRICAL SCREW	12				
16	GB70. 1-M6×16	INNER HEXA CYLINDRICAL SCREW	12				
17	GB3452. 1 - 13. 2×2. 65-G	O-RING G 13. 2×2. 65-G	2				
18	TC-10-1400014	OIL DISPLAY M27X1. 5	1				

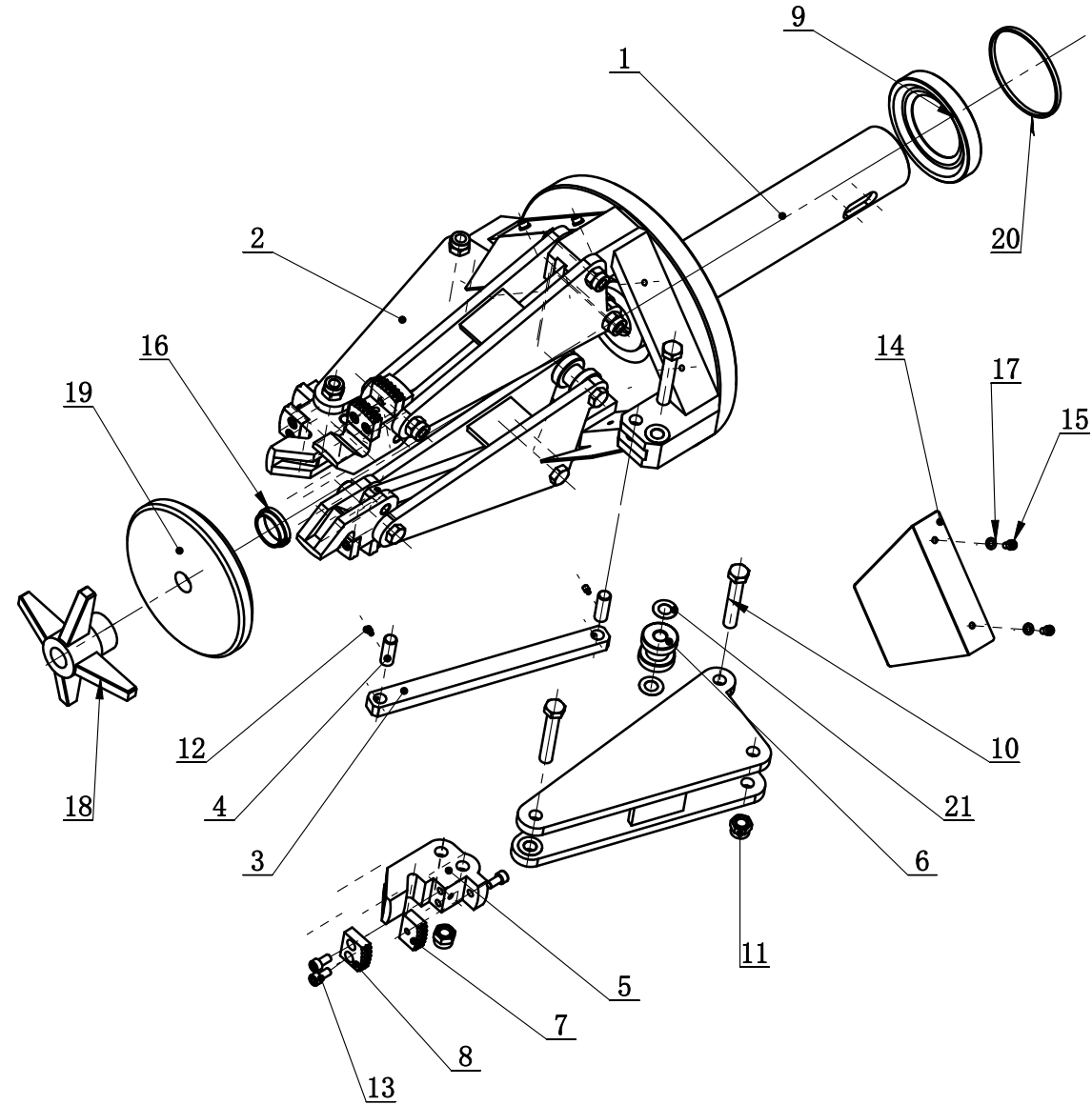
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TC-10-1420000 MAIN SHAFT AND CLAMP

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TC-12-0000000

ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-1421000	CHUCK ASSEMBLY WELDING	1
2	TC-10-1421200	CLAMP SUPPORT	4
3	TC-10-1420005	PULLING PLATE	4
4	TC-10-1420004	PIN SHAFT	8
5	TC-10-1420006	CLAMP	4
6	TC-10-1420009	ROLLING STUD	4
7	TC-10-1420007	GRIPPING CLAW B	4
8	TC-10-1420008	GRIPPING CLAW B	4
9	TC-10-1420011	MAIN SHAFT BUSHING	1
10	TC-10-1420014	THREAD PIN	12
11	GB889. 1-M14	1-TYPE PREVAILING TORQUE TYPE HEXAGON LOCK NUT	12
12	GB79-M6×10	INNER HEXA CYLINDRICAL TERMINUS SET SCREW	8
13	GB70. 1-M8×16	INNER HEXA CYLINDRICAL SCREW	12
14	TC-10-1420013	PROTECTIVE PANEL	4
15	GB70. 1-M6×10	INNER HEXA CYLINDRICAL SCREW	8
16	TC-10-1420001	PROTECTIVE COVER	1
17	GB95-6	FLAT WASHER	8
18	TC-10-1420002	RBRACKET	1
19	TC-10-1420003	PAD	1
20	TC-10-1420012	PAD	1
21	TC-10-1420010	ADJUSTABLE WASHER	24

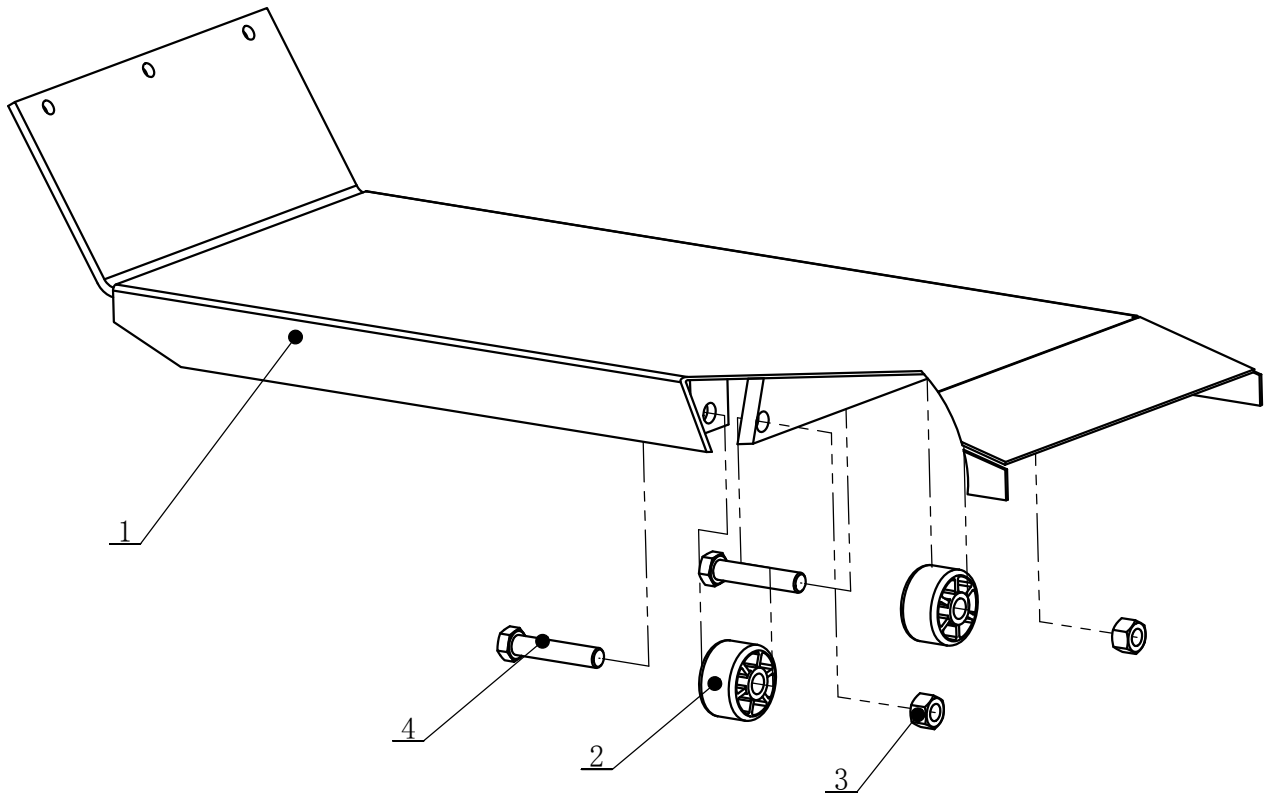


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TC-10-1500000 TRAIL ASSEMBLY



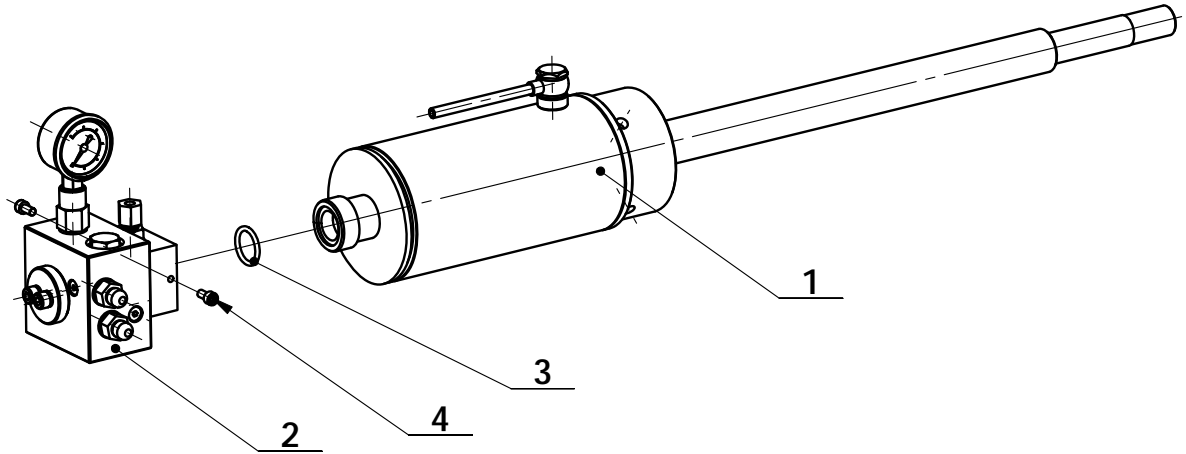
ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-1510000	TRAILER ASSEMBLY WELDING	1
2	TC-10-1500001	ROLLING WHEEL	2
3	GB41-M16	HEXANGULAR NUT	2
4	GB5782-M16×80	HEXANGULAR BOLT	2

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TC-10-1600000 MIANSHAFT OIL TANK AND OIL GUIDE ASSEMBLY



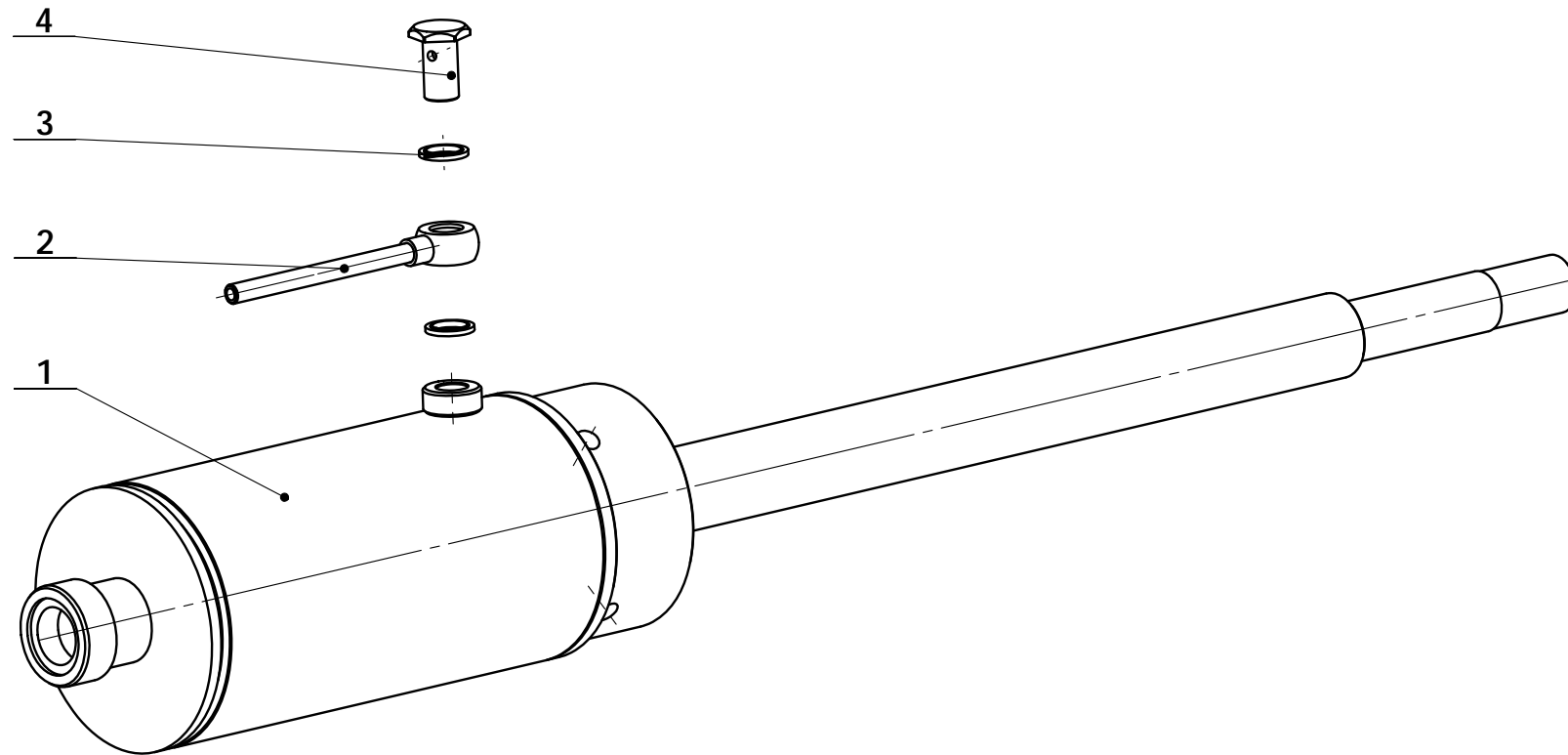
ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-1610000	MAIN SHAFT OIL TANK ASSEMBLY	1
2	TC-10-1620000	OIL GUIDE ASSEMBLY PARTS	1
3	GB3452.1 25×3.55	O-RING G 25×3.55-G	1
4	GB70.1-M6×12	INNER HEXA CYLINDRICAL SCREW	2

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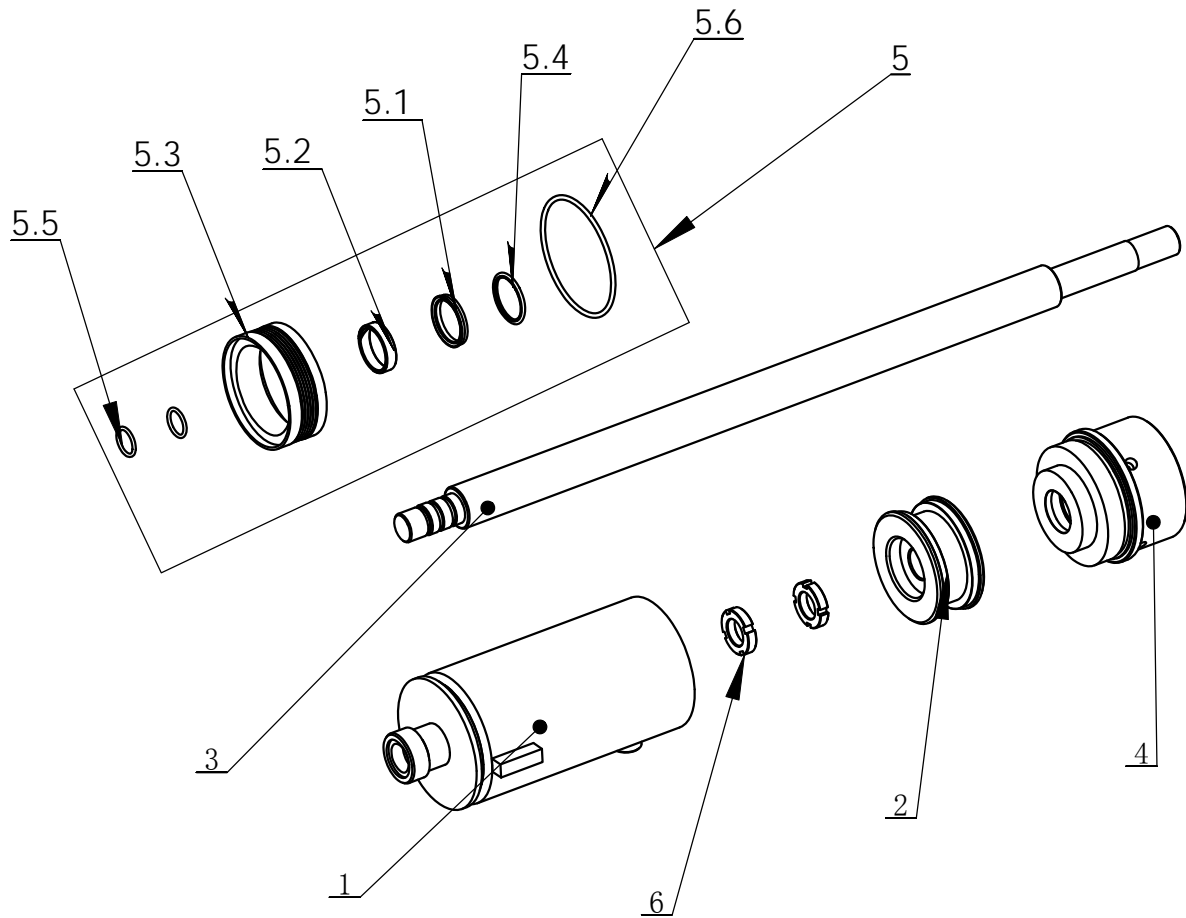
ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-1611000	MAIN SHAFT OIL TANK ASSEMBLY GENERAL	1
2	TC-10-1612000	OIL PIPE JOINT ASSEMBLY WELDING	1
3	JB982-14	SEALING COMPOUND	2
4	TC-10-1610001	OIL PIPE JOINT	1

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TC-10-1611000 MAIN SHAFT OIL TANK ASSEMBLY GENERAL



ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-1611100	MAIN SHAFT OIL TANK BODY	1
2	TC-10-1611001	PISTON	1
3	TC-10-1611002	PISTON ROD	1
4	TC-10-1611003	OIL TANK FRONT COVER	1
5	TC-10-1611200	MAIN SHAFT CYLINDER SEALING PARTS ASSEMBLY	1
5.1	TC-10-1611004	SUPPORT RING	1
5.2	TC-10-1611005	WEAR-RESISTENCE RING GT-9.7B	1
5.3	TC-10-1611006	SEALING RING	1
5.4	TC-10-1611007	RING GSJ0350L	1
5.5	GB3452. 1-20×2.65-G	HYDRAULIC-PNEUMATIC RUBBER O-RING G TYPE	2
5.6	GB3452. 1-95*3.55	O-RING G 95*3.55-G	1
6	GB810-M24×1.5	SMALL CIRCULAR NUT	2

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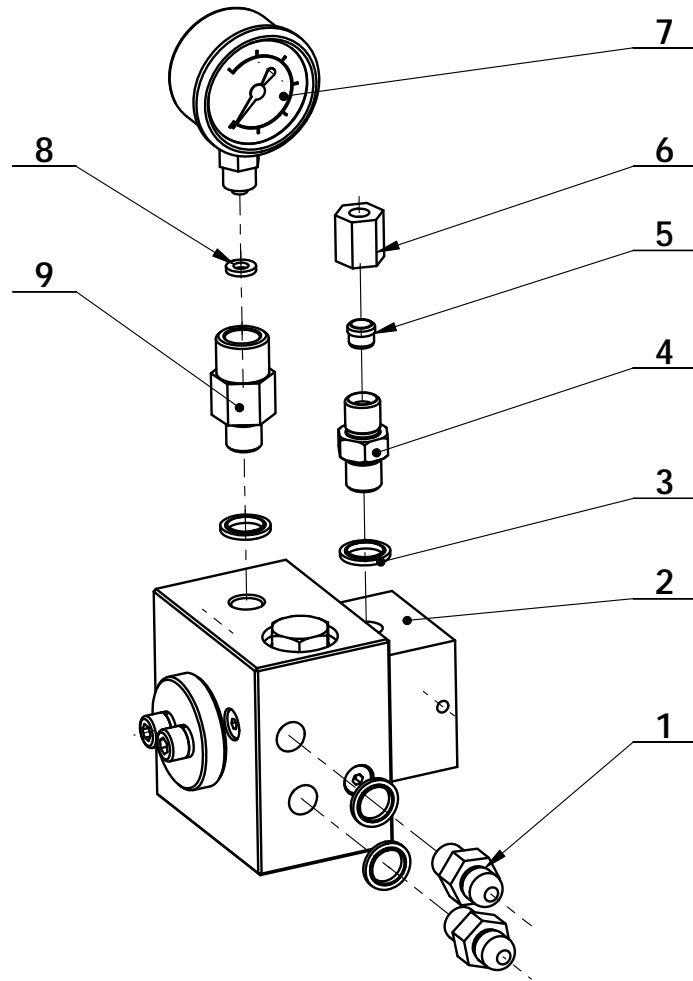
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TC-10-1620000 OIL GUIDE ASSEMBLY PARTS

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TC-12-0000000



ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-1620005	OIL ROUTE DOUBLE SCREW ROD	2
2	TC-10-1621000	OIL GUIDE ASSEMBLY	1
3	JB982-14	SEALING COMPOUND	4
4	TC-10-1620001	OIL PIPE DOUBLE SCREW ROD	1
5	TC-10-1620006	CLAMP BUSHING	1
6	TC-10-1620002	NUT-LOCK	1
7	TC-10-1620007	PRESSURE GAUGE	1
8	TC-10-1620003	WASHER	1
9	TC-10-1620004	PRESSURE GAUGE JOINT	1

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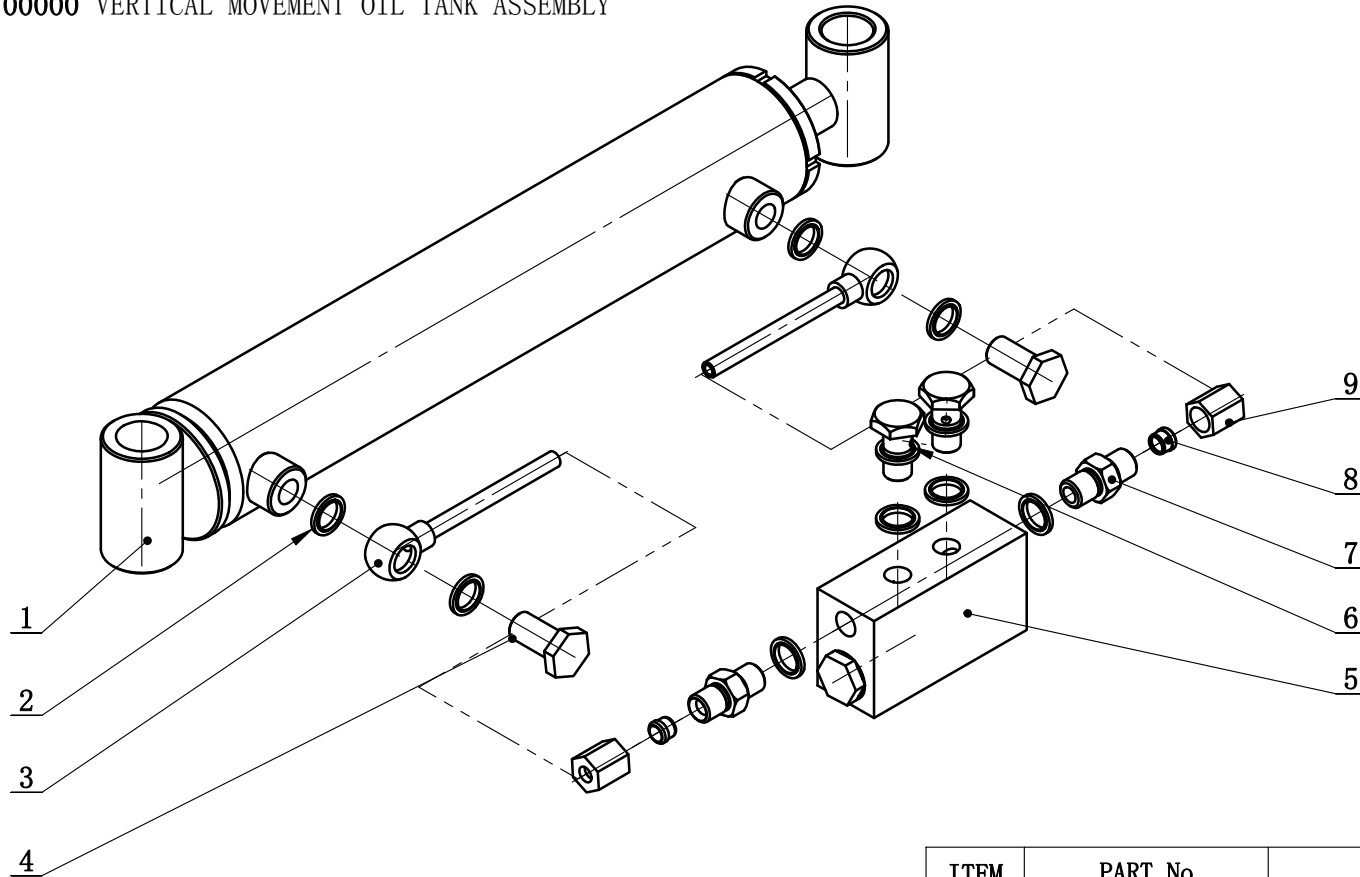
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TC-10-1700000 VERTICAL MOVEMENT OIL TANK ASSEMBLY

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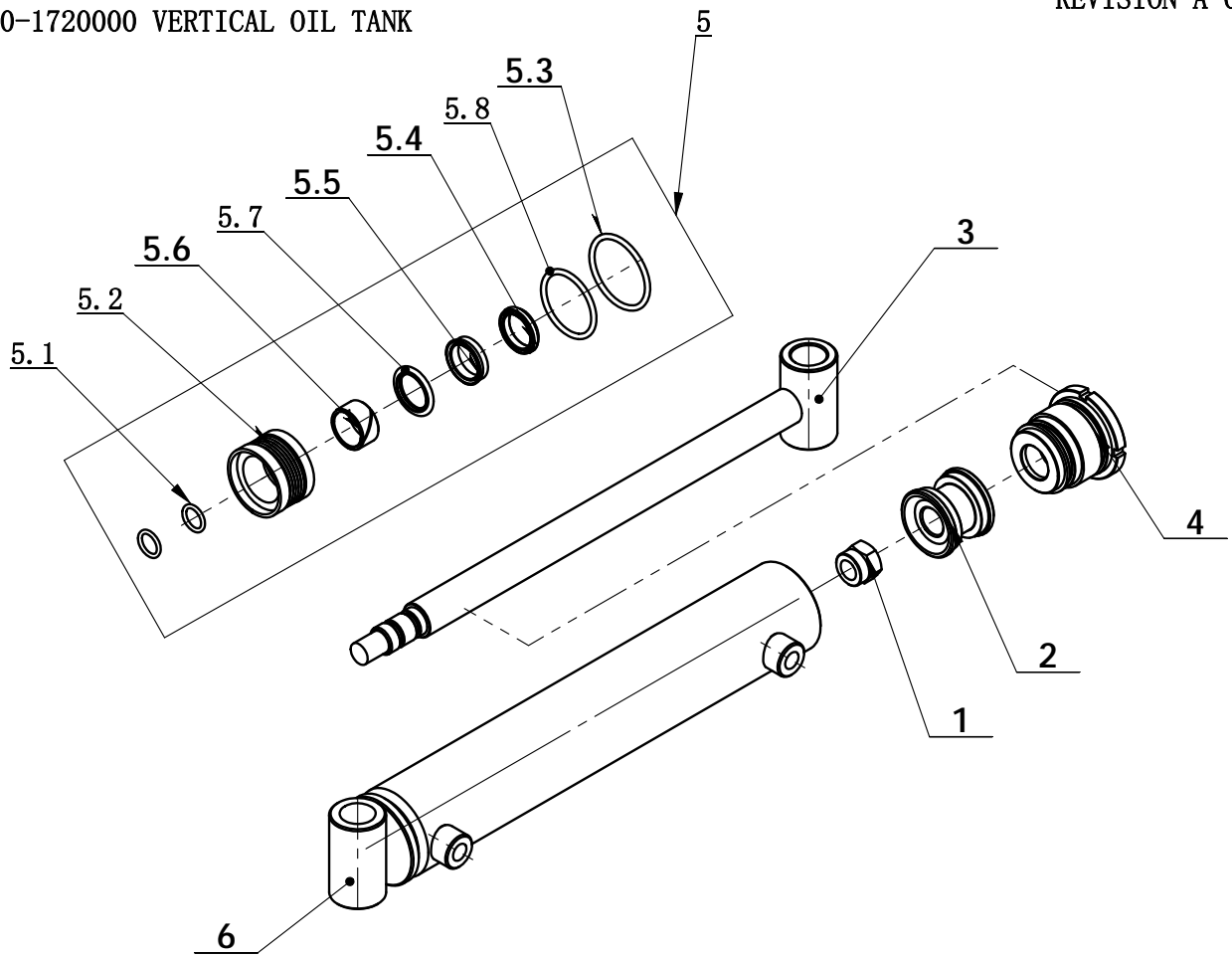
TC-12-0000000



ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-1720000	VERTICAL OIL TANK	1
2	JB982-14	SEALING COMPOUND	10
3	TC-10-1710000	OIL PIPE JOINT NOZZAL ASSEMBLY WELDING	2
4	TC-10-1700001	NOZZAL	2
5	TC-10-1700003	HYDRAULIC LOCK	1
6	TC-10-1700002	OIL TUBE CONNECTOR	2
7	TC-10-1620001	OIL PIPE DOUBLE SCREW ROD	2
8	TC-10-1620006	CLAMP BUSHING	2
9	TC-10-1620002	NUT-LOCK	2

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TC-10-1720000 VERTICAL OIL TANK



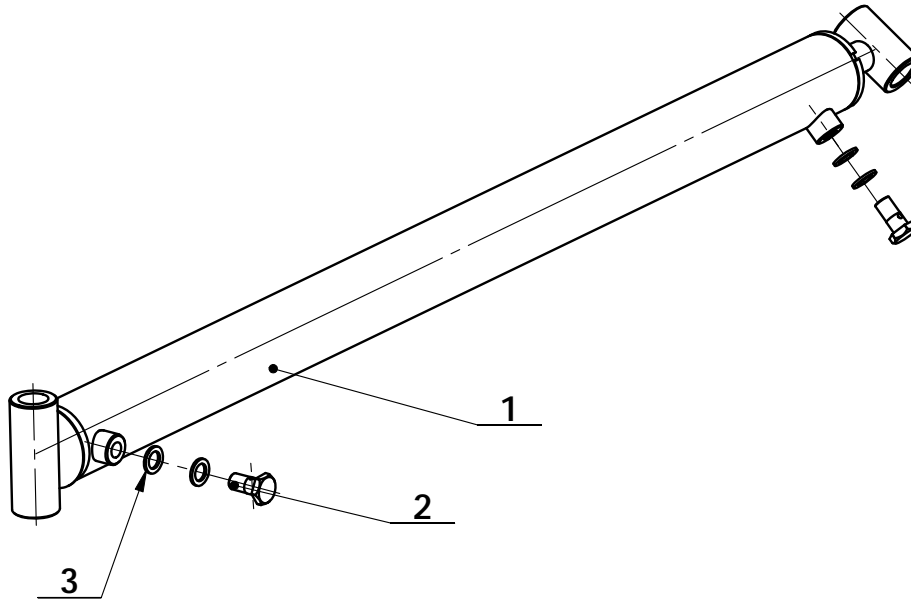
ITEM	PART. No	DESCRIPTION.	QTY
1	GB889. 2-M16×1. 5	1-TYPEPREVAILING TORQUE TYPE HEXAGON LOCK NUT, SMALL TOOTH M16×1. 5	1
2	TC-10-1720001	PISTON	1
3	TC-10-1722000	PISTON ROD ASEMBLY WELDING PART	1
4	TC-10-1720002	OIL TANK HEAD	1
5	TC-10-1723000	LIFTING CYCLINDER SEALING PARTS ASSEMBLY	1
5. 1	GB3452. 1-15*2. 65	O-RING G 15×2. 65-G	2
5. 2	TC-10-1720003	ASSEMBLY SEALING	1
5. 3	GB3452. 1-48. 7×3. 55	O-RING G 48. 7×3. 55-G	1
5. 4	TC-10-1720004	DUST-PROOF RING LBH-25	1
5. 5	TC-10-1720005	U SEALING RING 25x33x8. 2	1
5. 6	TC-10-1720006	SUPPORT RING GT-15B	1
5. 7	TC-10-1720007	SEALING RING φ 25 (GSJ0205)	1
5. 8	GB3452. 1-43. 7×3. 55	O-RING G 43. 7×3. 55-G	1
6	TC-10-1721000	OIL TANK BODY	1

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TC-10-1800000 TRAIL OIL TANK ASSEMBLY



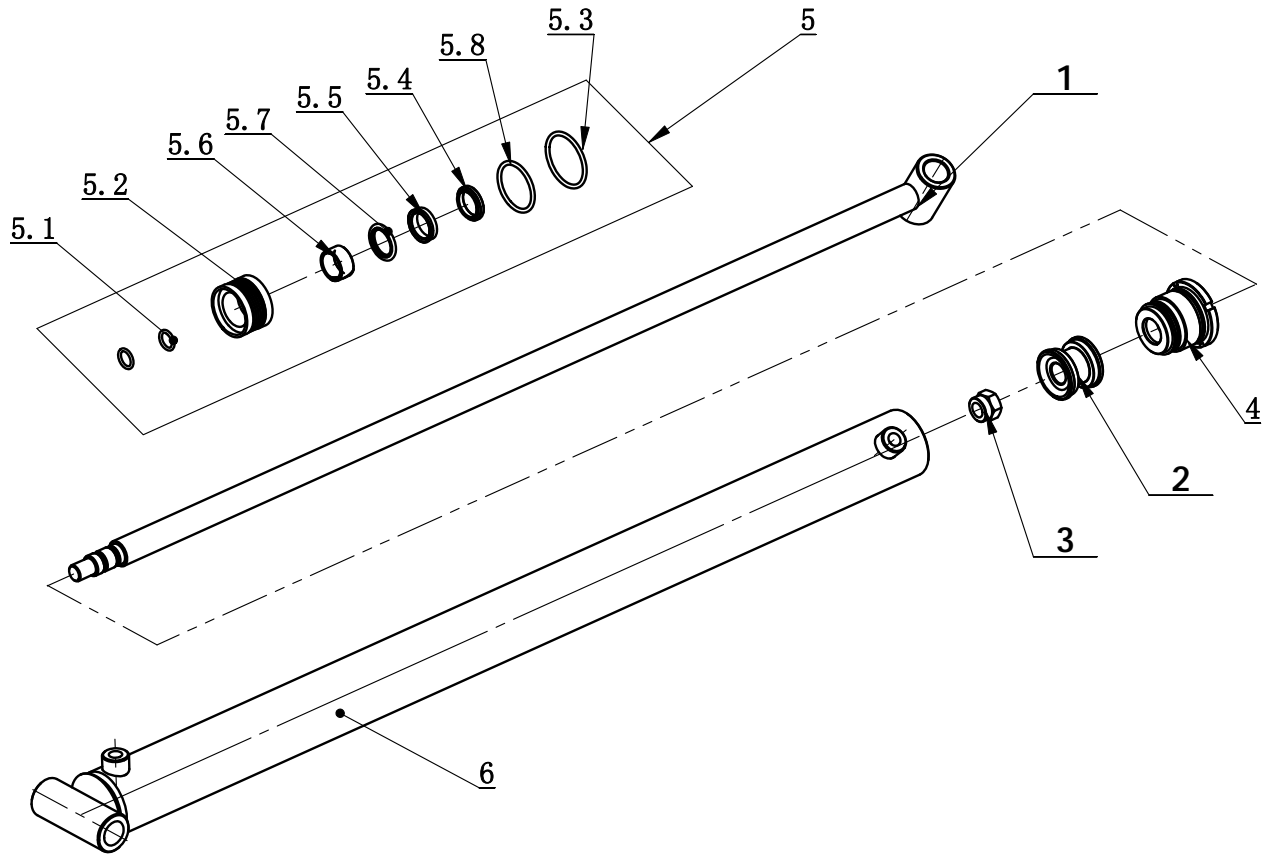
ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-1810000	BRACKET OIL TANK	1
2	TC-10-1700002	OIL TUBE CONNECTOR	2
3	TC-10-1610005	COPPER PAD 22X14X2	4

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TC-10-1810000 BRACKET OIL TANK

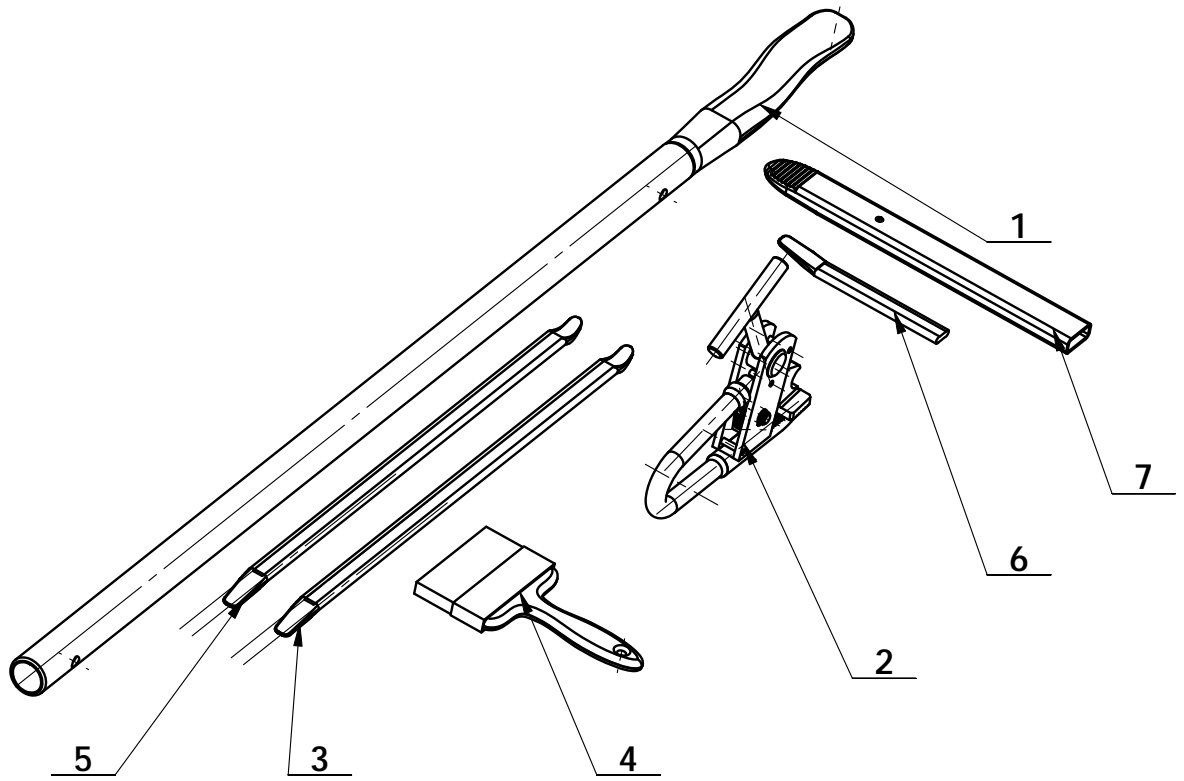


ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-1812000	PISTON ROD ASSEMBLY WELDING	1
2	TC-10-1720001	PISTON	1
3	GB889. 2-M16×1. 5	1-TYPEPREVAILING TORQUE TYPE HEXAGON LOCK NUT, SMALL TOOTH	1
4	TC-10-1720002	OIL TANK HEAD	1
5	TC-10-1723000	LIFTING CYCLINDER SEALING PARTS ASSEMBLY	1
5. 1	GB3452. 1-15*2. 65	O-RING G 15×2. 65-G	2
5. 2	TC-10-1720003	SEALING TW-5000034	1
5. 3	GB3452. 1-48. 7x3. 55	O-RING G 48. 7×3. 55-G	1
5. 4	TC-10-1720004	DUST-PROOF RING LBH-25	1
5. 5	TC-10-1720005	U SEALING RING 25x33x8. 2	1
5. 6	TC-10-1720006	SUPPORT RING GT-9. 7B	1
5. 7	TC-10-1720007	SEALING RING φ 25 (GSJ0205)	1
5. 8	GB3452. 1-43. 7×3. 55-G	O-RING G 43. 7×3. 55-G	1
6	TC-1811000	CYLINDER ASSEMBLY WELDING	1

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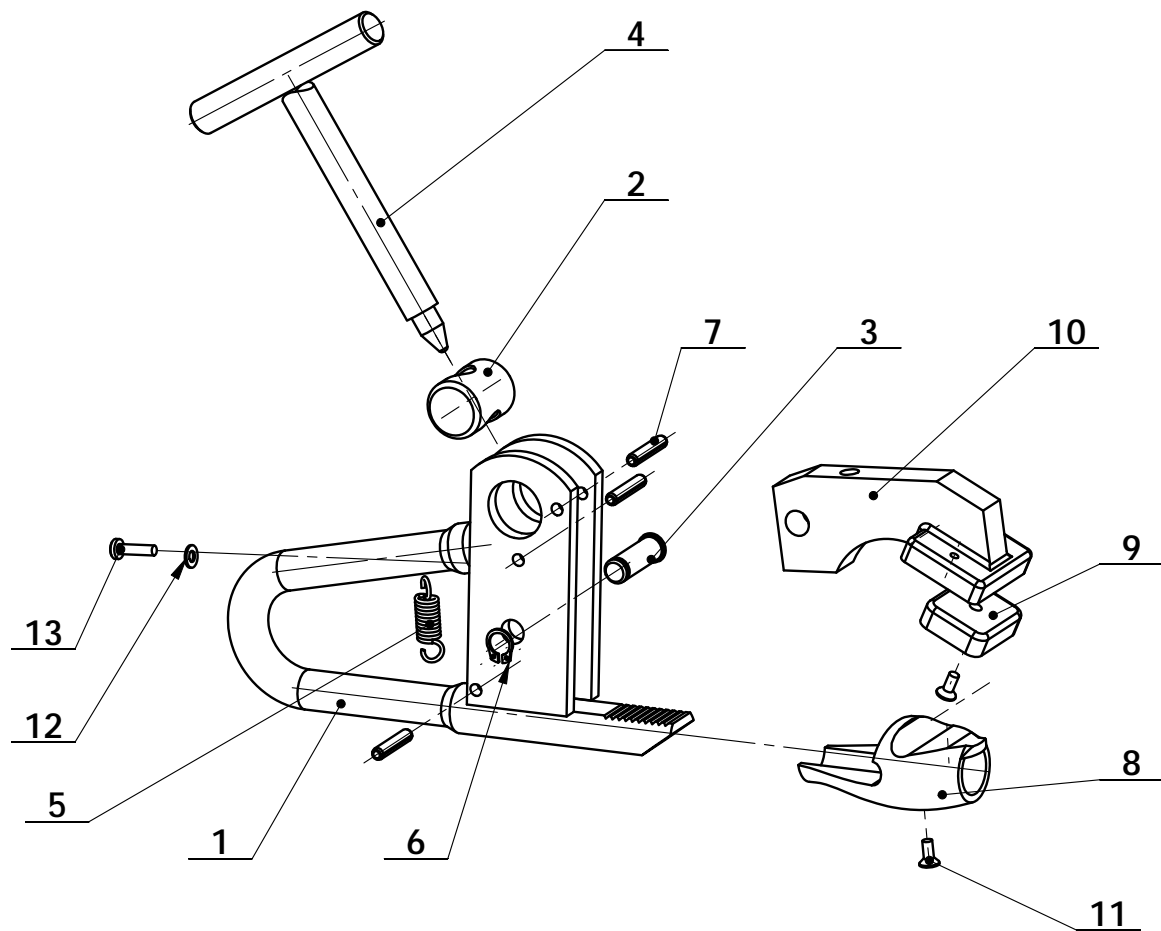
ITEM	PART. No	DESCRIPTION.	QT. Y
1	TC-10-6100000	CROWBAR	1
2	TC-10-8200000	CLAMP ASSEMBLY	1
3	TC-10-6000001	24" CROWBAR	1
4	TC-40-8000007	BRUSH-4"	1
5	C-01-1000008	20" CROWBAR	1
6	C-01-1000012	20INCH CROWBAR	1
7	TC-40-8000006	24INCH CROWBAR	1

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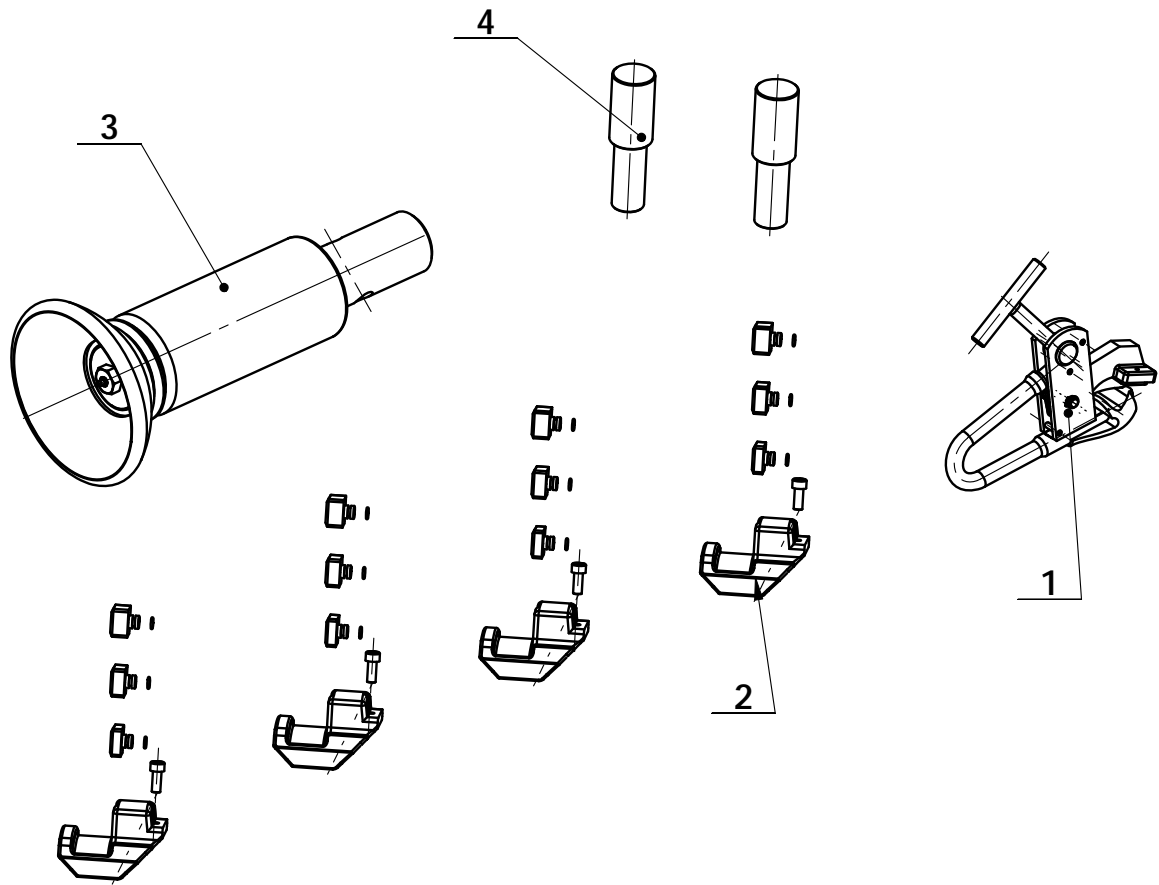


ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-6210000	CLAMP	1
2	TC-10-8200001	ROTATION SHAFT	1
3	TC-10-8200003	PIN	1
4	TC-10-8210000	HANDLE	1
5	TC-10-8200004	SPRING	1
6	GB894. 1-10	shaft elatic big retaining ring A-type	1
7	GB/T879. 1- 5×26	ELASTIC CYLINDRICAL PIN, HEAVY 5×26	3
8	TC-10-6200001	CLAMP COVER	1
9	TC-10-6200002	PROTECTIVE WASHER	1
10	TC-10-6200003	CLAMP PLANE	1
11	GB819. 1- M4×10	CROSS COUNTERSUNK SCREW M4×10-H	2
12	GB95-4	FLAT WASHER	1
13	GB818- M4×16	CROSS PANHEAD SCREW M4×16-H	1

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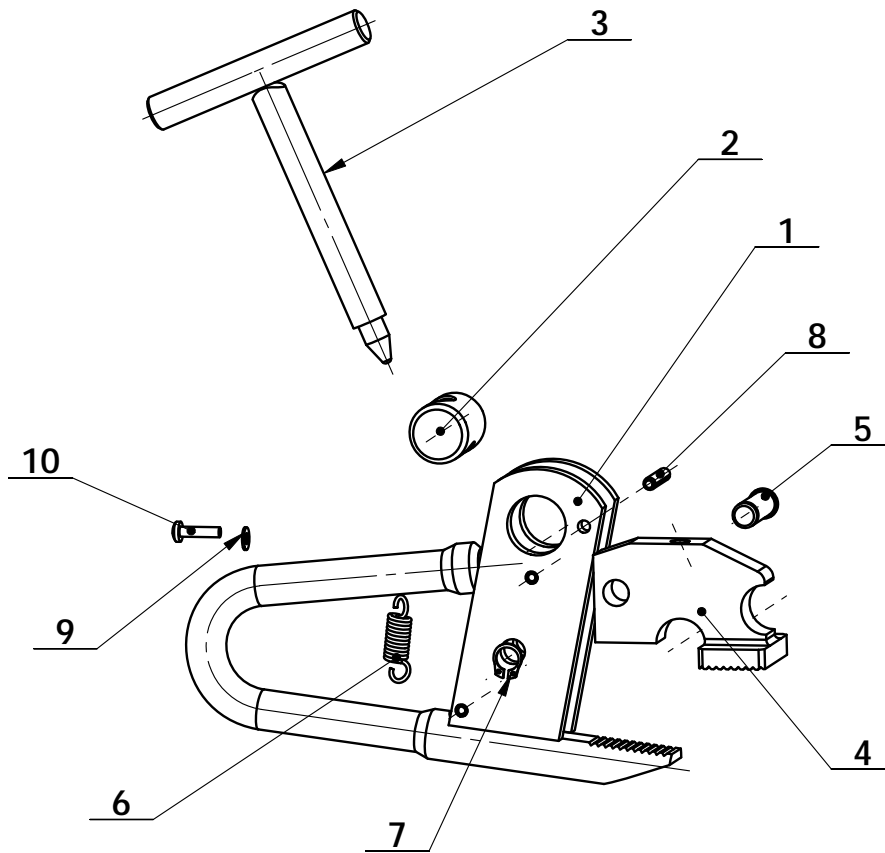


ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-6200000	CLAMP WITH COVER	1
2	TC-10-8300000	NYLON CLAMP COVER ASSEMBLY	4
3	TC-10-8400000	TIRE PRESSER ASSEMBLY	1
4	TC-20-8000001	PIN	2

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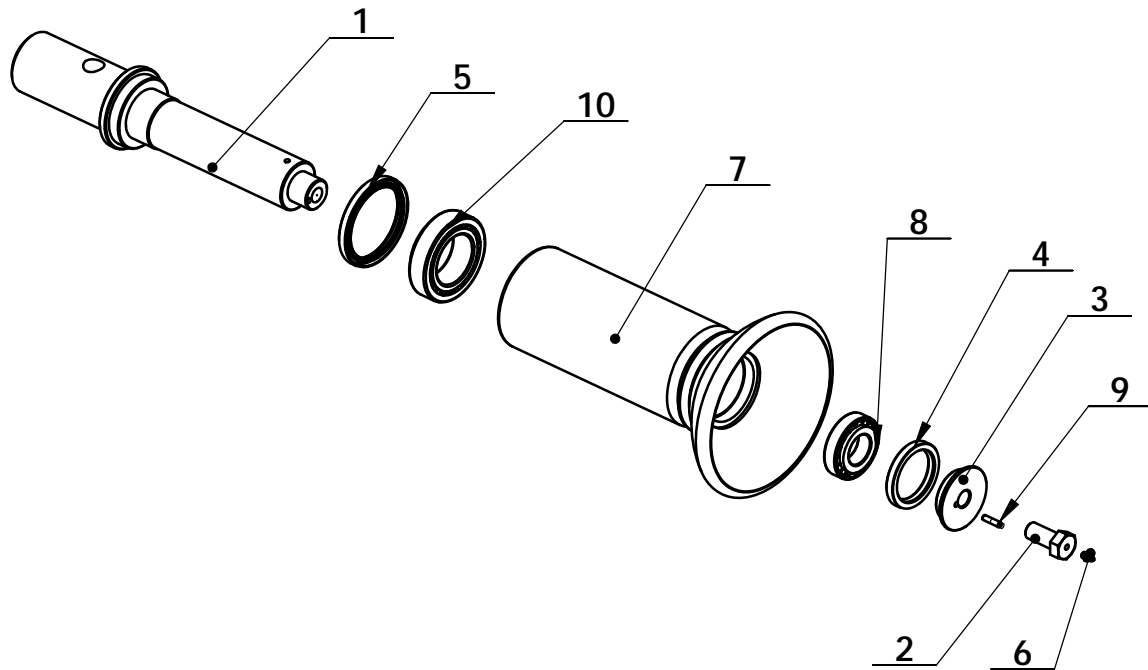
ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-8220000	CLAMP	1
2	TC-10-8200001	ROTATION SHAFT	1
3	TC-10-8210000	HANDLE	1
4	TC-10-8200002	CLAMP PLANE	1
5	TC-10-8200003	PIN	1
6	TC-10-8200004	SPRING	1
7	GB894. 1-10	SHAFT ELATIC BIG RETAINING RING A-TYPE	1
8	GB879. 1-5×26	ELASTIC CYLINDRICAL PIN, HEAVY	3
9	GB95-4	FLAT WASHER	1
10	GB818-M4×16-H	CROSS PANHEAD SCREW	1

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approved by:

TC-10-8400000 TIRE PRESSER ASSEMBLY



ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-8400001	PRESS ROLLER SHAFT	1
2	TC-10-8400002	BOLT	1
3	TC-10-8400003	SHAFT RETAINING RING	1
4	TC-10-8400004	SEALING 50*65*8	1
5	TC-10-8400005	SEALING 70*88*8	1
6	TC-10-8400006	OIL CUP M6	1
7	TC-10-8410000	PRESS ROLLER HOUSING	1
8	GB297-30206	CONIC CYLINDER BEARING 30206	1
9	GB119. 1-5×20	CYLINDRICAL PIN	1
10	GB297 -33110	CONIC CYLINDER BEARING 33110	1

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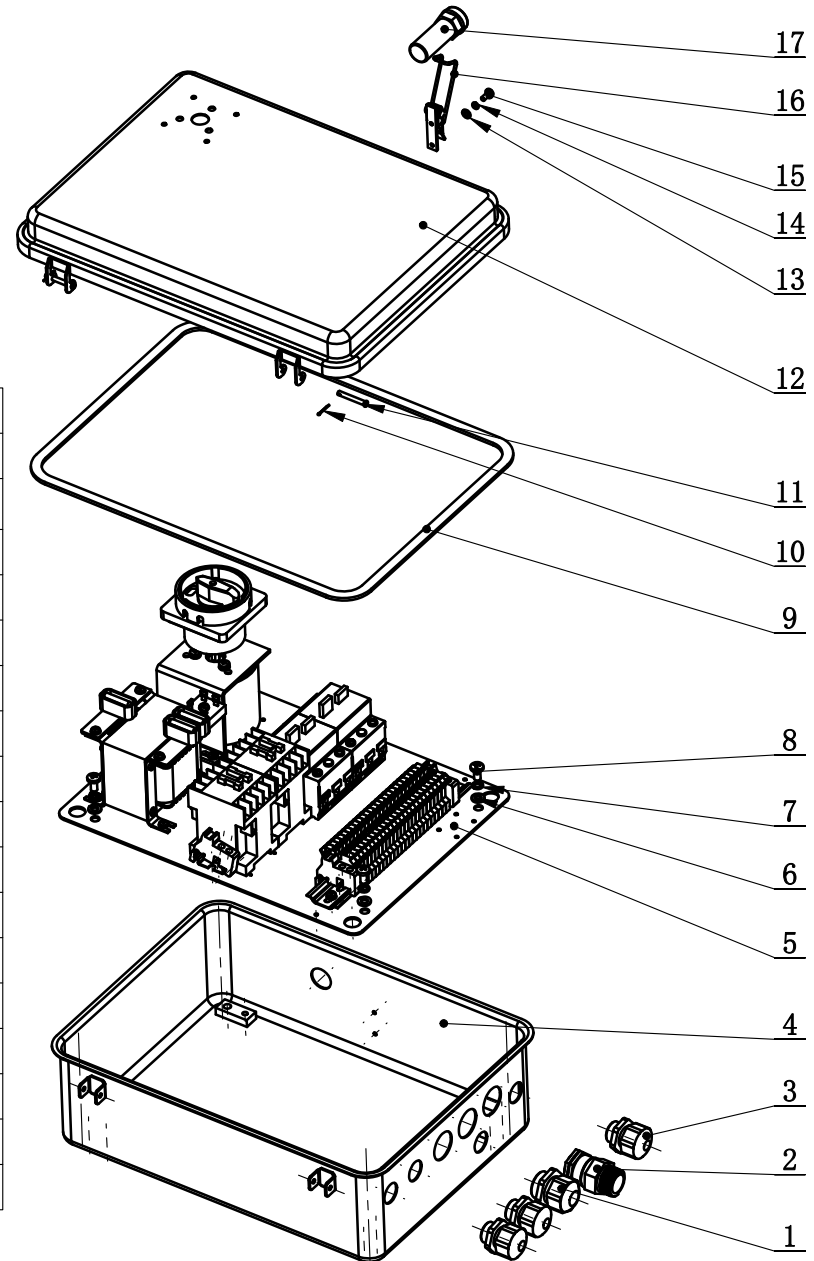
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TC-10-1A00000 ELECTRICAL CONTROL CABINET 380V 50Hz

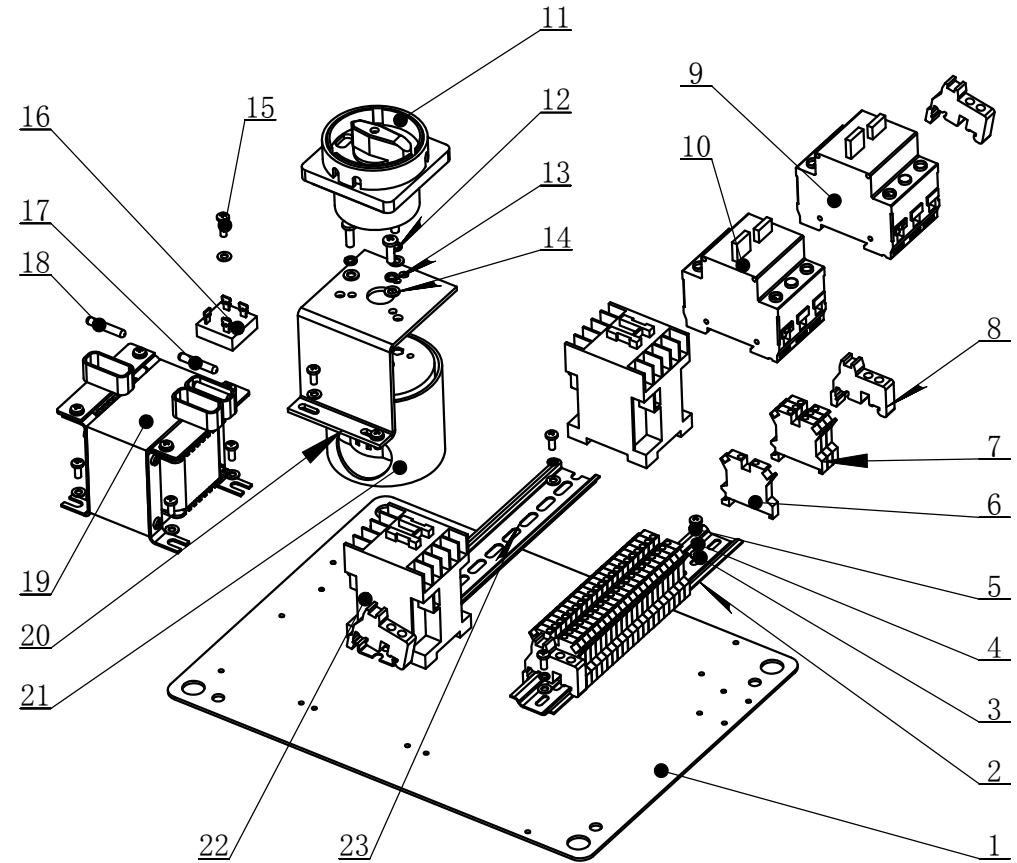
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ITEM	PART. No	Number	DESCRIPTION.	QTY
1	TC-40-1900017		CABLE LOCK M27X1.5 PG21	1
2	TC-20-1750000		CABLE LOCK ASSEMBLY	1
3	TC-40-1900020		CABLE LOCK HEAD M20X1.5	3
4	TC-40-1910000		ELECTRICAL CONTROL CABINET	1
5	TC-10-1A10000		ELECTRICAL CONTROL CABINET	1
6	GB95-6		FLAT WASHER	4
7	GB93-6		STANDARD SPRING WASHER	4
8	GB818-M6×12-H		CROSS PANHEAD SCREW	4
9	TC-40-1900018		SEAL RUBBER BAR	1
10	GB91-1.2×12		SLOTTED PIN	2
11	GB882-4×30		PIN SHAFT	2
12	TC-40-1920000		ELECTRICAL CABINET WELDING	1
13	GB95-4		FLAT WASHER	2
14	GB93-4		STANDARD SPRING WASHER	2
15	GB818-M4×10-H		CROSS PANHEAD SCREW	2
16	TC-40-1900019		DOOR LOCK	1
17	TC-40-1900010		INDICATING LIGHT	1



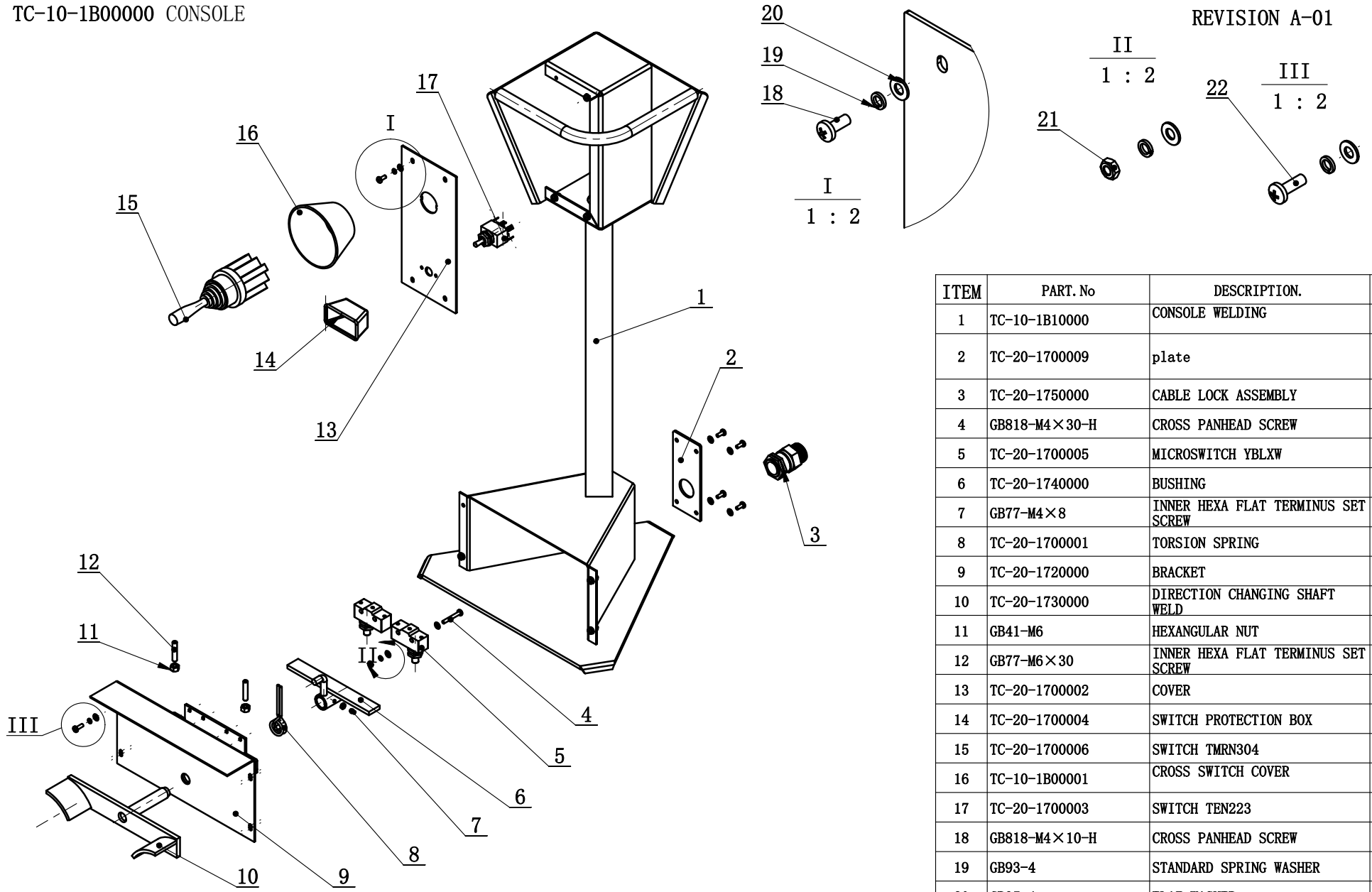
ITEM	PART. No	DESCRIPTION.	QTY
1	TC-40-1900002	ELECTRICAL BLOCK BOARD	1
2	TC-40-1900003	GUIDERAIL 35MM/220MM	1
3	GB95-4	FLAT WASHER	11
4	GB93-4	STANDARD SPRING WASHER	4
5	GB818-M4×10-H	CROSS PANHEAD SCREW	10
6	TC-40-1900012	POWER-LINE TERMINAL	22
7	TC-40-1900013	POWER-LINE TERMINAL	3
8	TC-40-1900014	FIXTURE CLAMP	4
9	TC-40-1900007	DISJUNCTOR	1
10	TC-40-1900006	DISJUNCTOR	1
11	TC-10-1A00002	COMBINED SWITCH ASSEMBLY	1
12	GB818-M5×16-H	CROSS PANHEAD SCREW	3
13	GB93-5	STANDARD SPRING WASHER	3
14	GB95-5	FLAT WASHER	3
15	GB818-M4×14-H	CROSS PANHEAD SCREW	1
16	TC-40-1900009	RECTIFIER BRIDGE BLOCK KBPC-2510	1
17	TC-40-1900016	FUSE-6A	2
18	TC-40-1900015	FUSE-6A	1
19	TC-40-1900005	TRANSFORMER ASSEMBLY JBK-100	1
20	TC-40-1900001	SWITCH HOLDER	1
21	CT-D-1100014	SWITCH COVER	1
22	TC-40-1900008	AC CONTACTOR S-P12	2
23	TC-40-1900004	LONG FIXED PLATE 35mm	1



TC-10-1B00000 CONSOLE

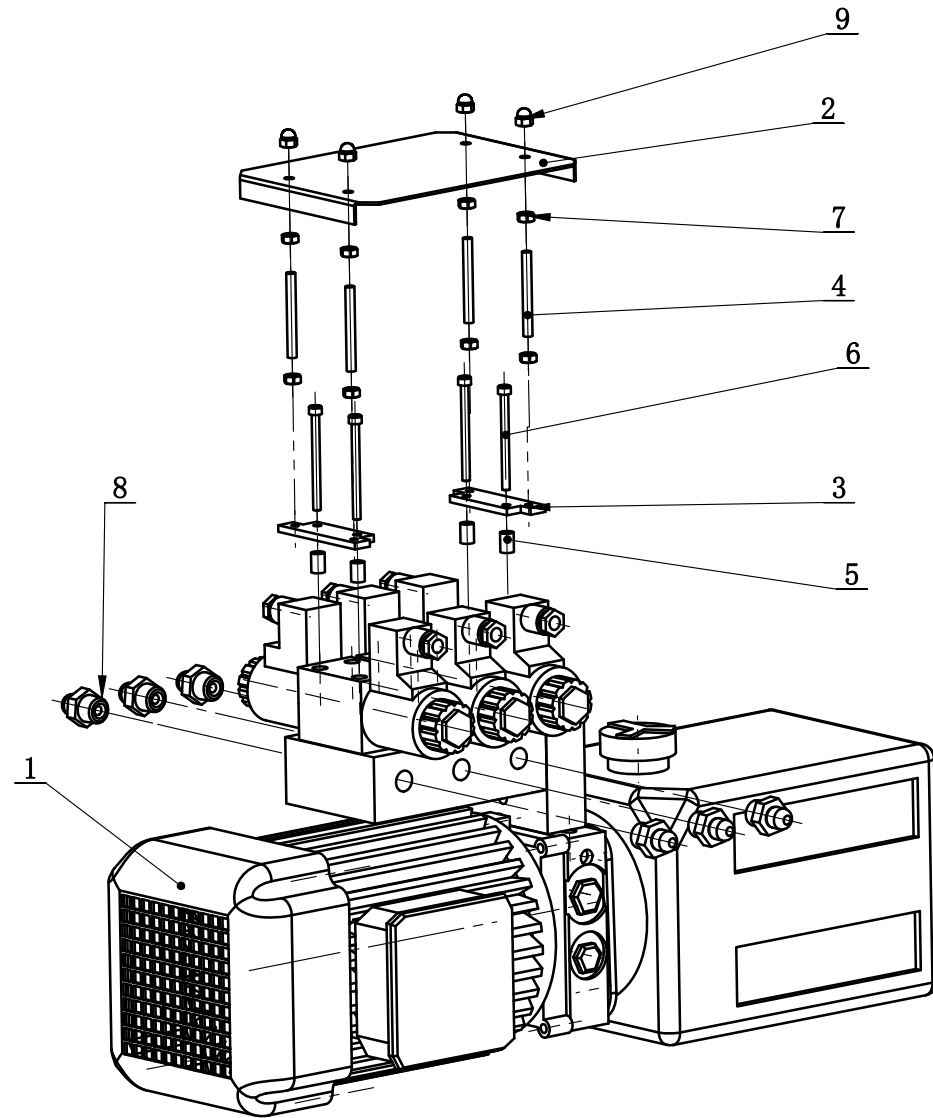
REVISION A-01

TC-12-0000000



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ITEM	PART. No	DESCRIPTION.	QTY
1	TC-10-1B10000	CONSOLE WELDING	1
2	TC-20-1700009	plate	1
3	TC-20-1750000	CABLE LOCK ASSEMBLY	1
4	GB818-M4×30-H	CROSS PANHEAD SCREW	4
5	TC-20-1700005	MICROSWITCH YBLXW	2
6	TC-20-1740000	BUSHING	1
7	GB77-M4×8	INNER HEXA FLAT TERMINUS SET SCREW	1
8	TC-20-1700001	TORSION SPRING	1
9	TC-20-1720000	BRACKET	1
10	TC-20-1730000	DIRECTION CHANGING SHAFT WELD	1
11	GB41-M6	HEXANGULAR NUT	2
12	GB77-M6×30	INNER HEXA FLAT TERMINUS SET SCREW	2
13	TC-20-1700002	COVER	1
14	TC-20-1700004	SWITCH PROTECTION BOX	1
15	TC-20-1700006	SWITCH TMRN304	1
16	TC-10-1B00001	CROSS SWITCH COVER	1
17	TC-20-1700003	SWITCH TEN223	1
18	GB818-M4×10-H	CROSS PANHEAD SCREW	8
19	GB93-4	STANDARD SPRING WASHER	12
20	GB95-4	FLAT WASHER	24
21	GB6170-M4	HEXANGULAR NUT 1-TYPE	9
22	GB818-M4×12-H	CROSS PANHEAD SCREW	4



ITEM	PART.No	DESCRIPTION.	QTY
1	TC-10-1031000	LC588 pumping station assembly	1
2	TC-10-1030001	electromagnetism valve cover	1
3	TC-10-1030002	electromagnetism valve cover support	2
4	TC-10-1030003	DORBLE ROD SCREW	4
5	TC-10-1030004	washer	4
6	GB70- M5×65	hexagonular bolt	4
7	GB6170-M6	HEXANGULAR NUT 1-TYPE	8
8	TC-20-1000001	DOUBLE SCREW	6
9	GB923-M6	CAP NUT	4

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